



KÖSTER

Repair Mortar Plus

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Fast setting, expanding repair mortar

Features

KÖSTER Repair Mortar Plus is a watertight, fast setting, slightly expanding repair mortar with excellent adhesion even to old building material substrates. With the addition of KÖSTER SB Bonding Emulsion, it can be used as a PCC (polymer-modified cement concrete) mortar.

Technical data

Density of the fresh mortar	1.8 kg / l
Compressive strength after 7 days	> 18 N / mm ²
Compressive strength after 28 days	> 35 N / mm ²
Flexural tensile strength after 7 days	> 4 N / mm ²
Flexural tensile strength after 28 days	> 6 N / mm ²
Pot life	10 – 15 min

Field of application

The material is intended for the execution of watertight repairs and touch up. It can be used for the installation of fillets in the wall / floor junction which are exposed to pressurised water prior to the application of bitumen thick film sealants (KÖSTER Bikuthan[®] 1C and 2C, KÖSTER Deuxan[®] Professional and 2C) and mineral coatings (KÖSTER KD System, KÖSTER NB etc.).

The material can be used for underfilling machine foundations as well as for filling ruptures and oversized joints.

Substrate preparation

The surface has to be sound and clean, free of oil and grease. The material can be applied to all mineral substrates. Before installing fillets on the outside of basement walls, brush KÖSTER NB 1 Grey (consumption approx. 4 kg / m²) onto the fillet's substrate.

Mixing

Mix 30 kg of KÖSTER Repair Mortar with 3 – 3.5 l water + 1 kg of KÖSTER SB-Bonding Emulsion. Place $\frac{3}{4}$ of the liquid into a mixing vessel of sufficient size and add the powder in portions while continually mixing with a slow rotating electrical mixer. Add the remaining $\frac{1}{4}$ of liquid as needed during mixing to adjust the mortar to the desired consistency. Mix until a homogeneous, lump-free consistency is reached. Mixing time is approx. 3 minutes.

Application

Apply the mortar using customary mason's tools.

Installation of fillets (exposed to pressurised water):

The substrate has to be primed with KÖSTER NB 1 Grey (consumption: approx. 4 kg / m²). Allow the KÖSTER NB 1 Grey to cure for at least 24 hours. Then the fillet can be installed (leg length of approx. 4 – 6 cm) using KÖSTER Repair Mortar Plus (Mix 30 kg of KÖSTER Repair Mortar Plus with 3 – 3.5 l of water + 1 l of SB-Bonding Emulsion). After another 24 hours, the fillet can be coated with KÖSTER bitumen thick film coatings (e.g. KÖSTER Deuxan[®] 2C).

Consumption

Approx. 1.8 kg / l void
Approx. 2.5 kg / meter of fillet

Cleaning of tools

Clean tools immediately after use with water.

Packaging

30 kg bag

Storage

Store the material dry; in originally sealed packages, it can be stored for approx. 6 month.

Safety precautions

Wear protective gloves and goggles.

Technical guidelines cited

KÖSTER Bikuthan [®] 2C	Art.-No.	1.14
KÖSTER Bikuthan [®] 1C	Art.-No.	1.15
KÖSTER Deuxan [®] 2C	Art.-No.	1.16
KÖSTER Deuxan [®] Professional	Art.-No.	1.17
KÖSTER SB Bonding Emulsion	Art.-No.	2.11
KÖSTER KD System	Art.-No.	3.019
KÖSTER NB 1 Grey	Art.-No.	3.021

The information contained in this technical data sheet is based on the results of our research and on our practical experience in the field. All given test data are average values which have been obtained under defined conditions. The proper and thereby effective and successful application of our products is not subject to our control. The installer is responsible for the correct application under consideration of the specific conditions of the construction site and for the final results of the construction process. This may require adjustments to the recommendations given here for standard cases. Specifications made by our employees or representatives which exceed the specifications contained in this technical guideline require written confirmation. The valid standards for testing and installation, technical guidelines, and acknowledged rules of technology have to be adhered to at all times. The warranty can and is therefore only applied to the quality of our products within the scope of our terms and conditions, not however, for their effective and successful application. This guideline has been technically revised; all previous versions are invalid.